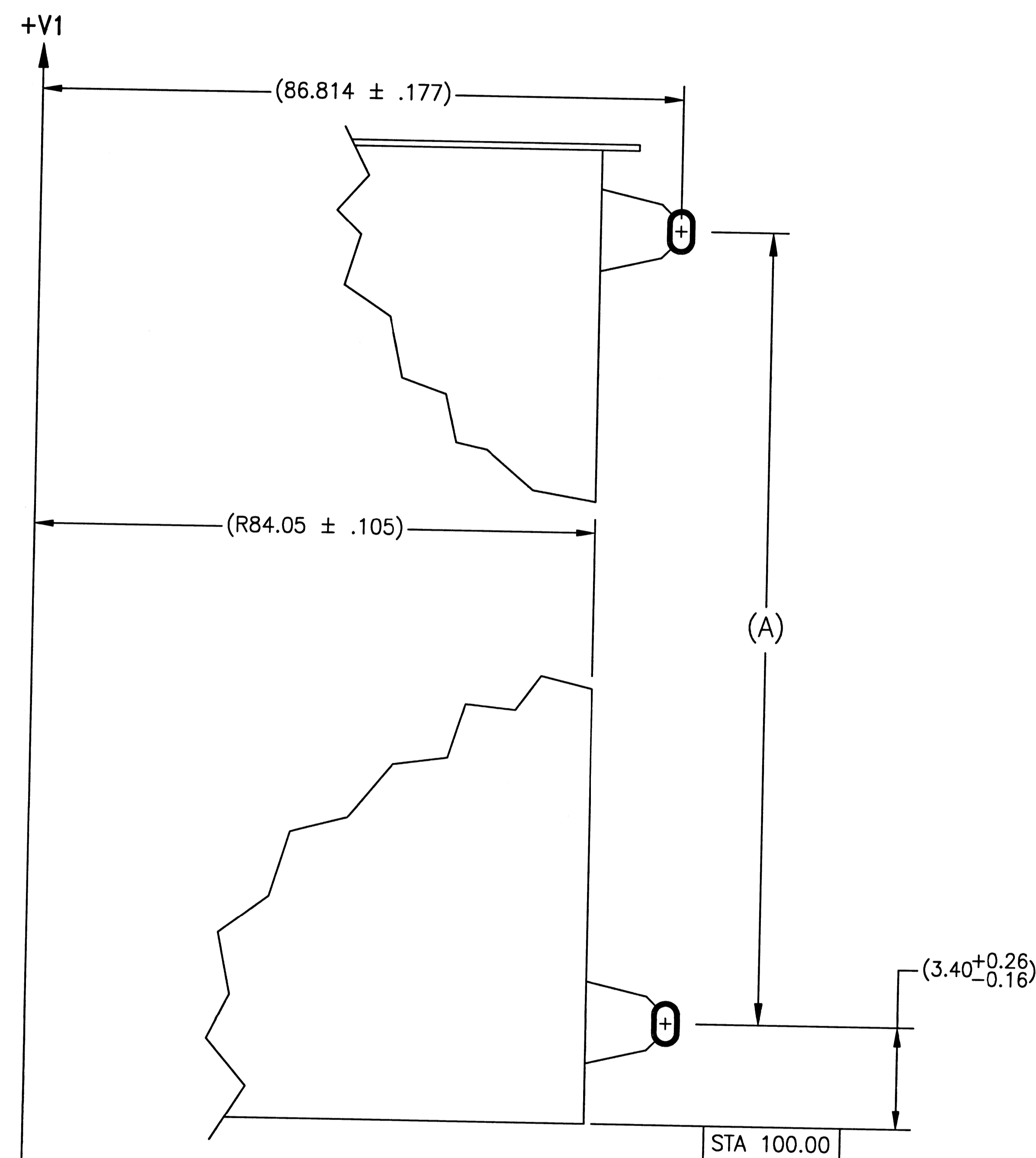


NOTES:

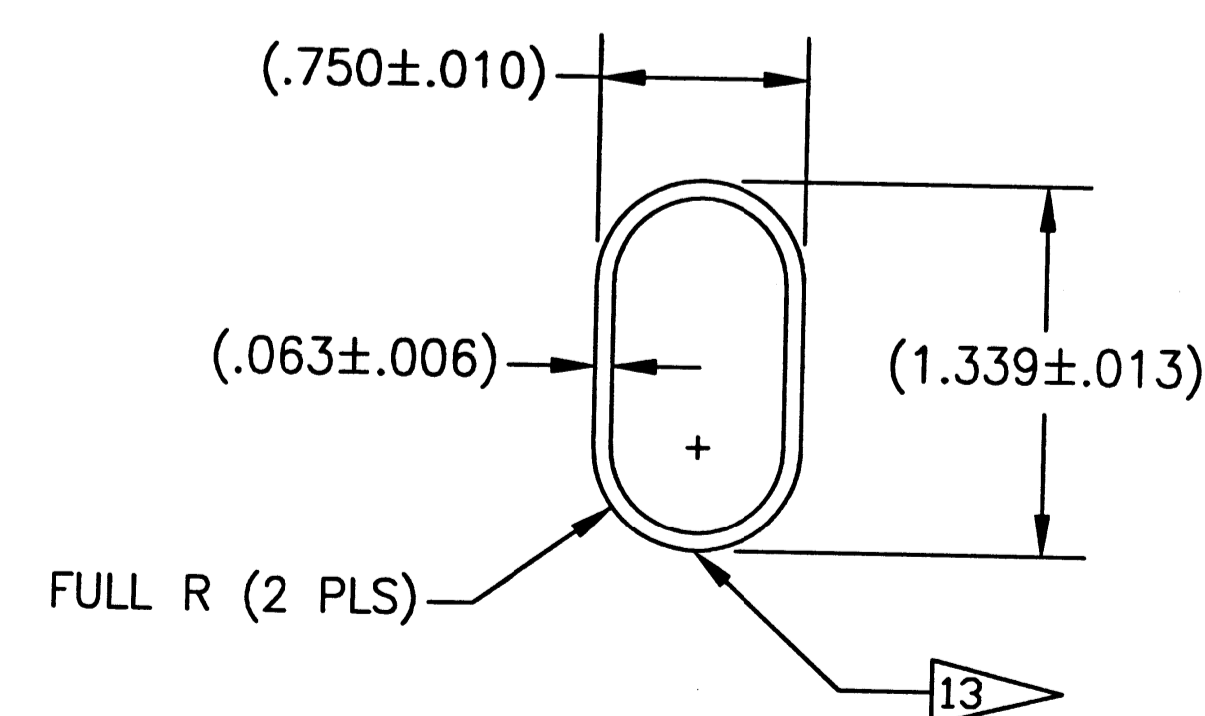
- 13 HANDRAIL TOP COAT IS POLYURETHANE PER LAC37-4462-0400 (YELLOW).
- 13.1 EXTENSION OF HAND RAIL CLAMPING RANGE DUE TO ACTUAL INSTALLED LOCATION OF NCS RADIATOR DURING SM3B (REF. SAT-TM-2085).

DIM.	HST CONDITION		
	AS BUILT	DURING SERVICING MISSION	ON-ORBIT
A	131.72 ±.39	131.476 ±.40	131.580 ±.444

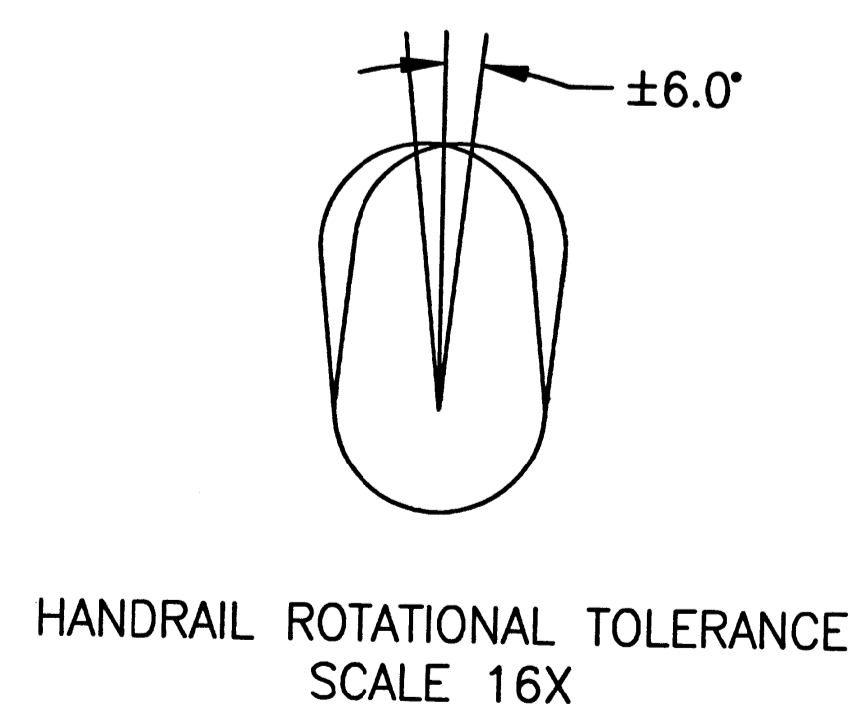
REF.: SAI-TM-1476, 14 JUN 99.



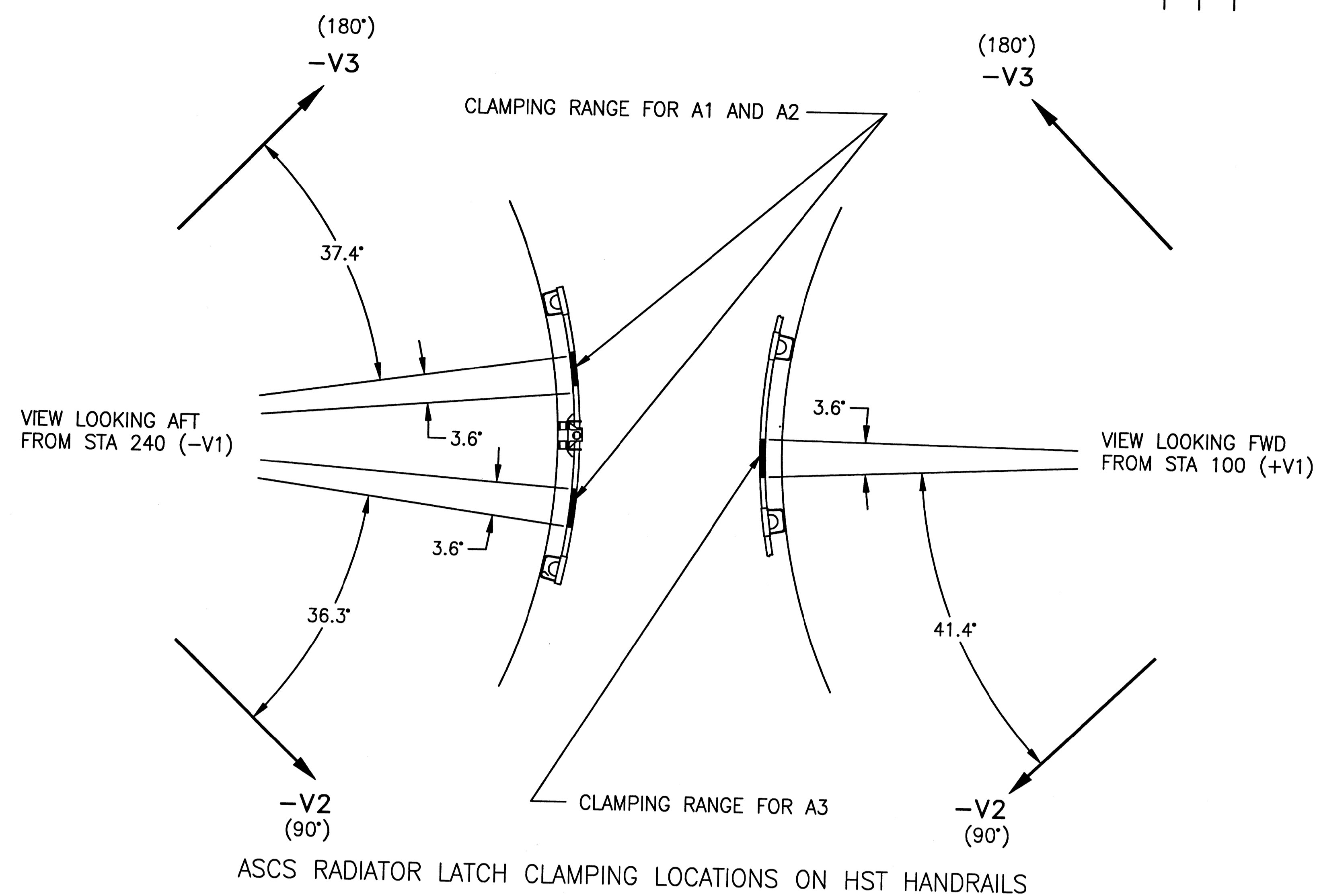
HST HANDRAIL INTERFACE (2 PLS)  
SCALE 4X



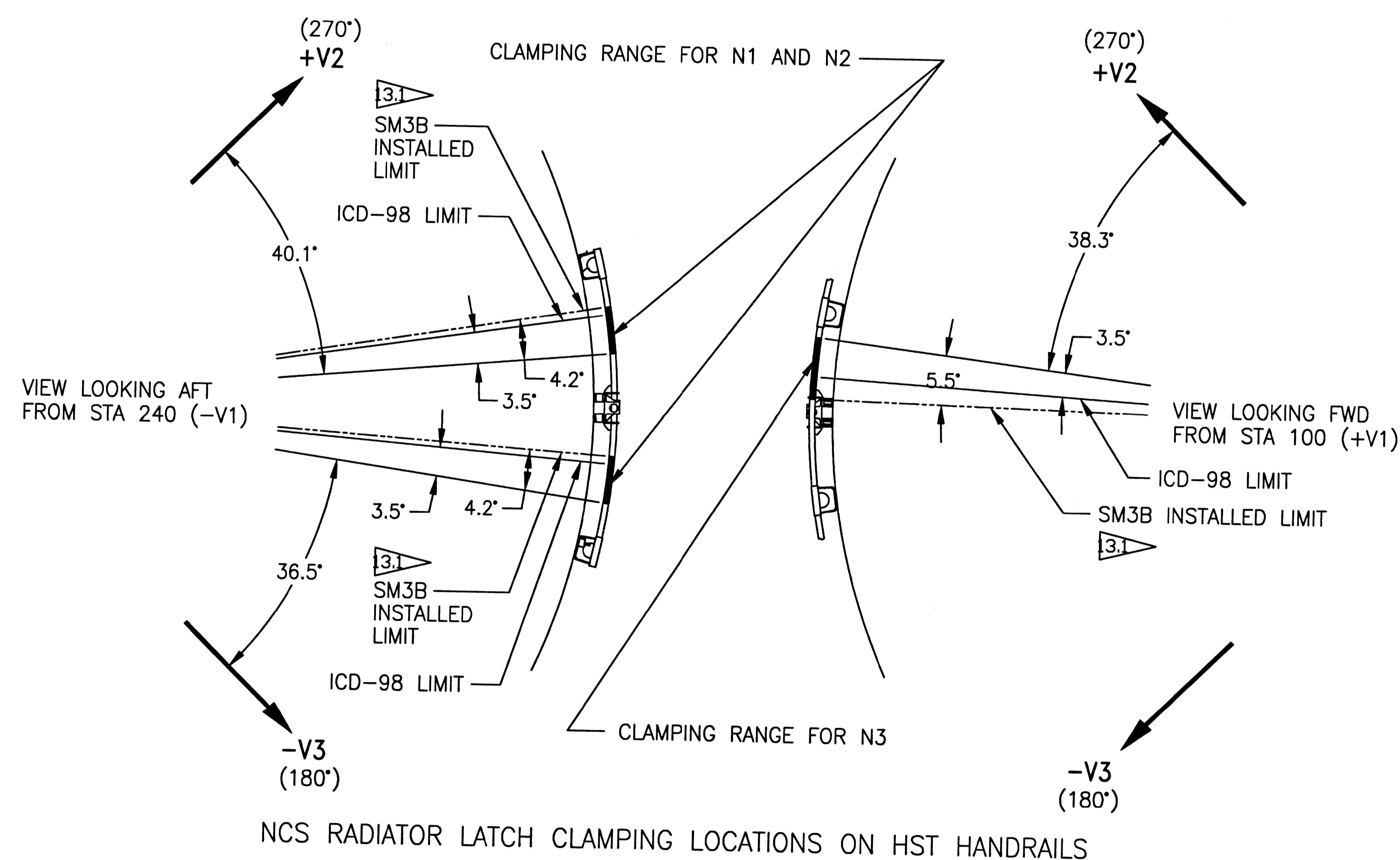
HANDRAIL DIMENSIONS  
SCALE 16X  
REF: LMTO DWG SA 7-107-1



HANDRAIL ROTATIONAL TOLERANCE  
SCALE 16X



ASCS RADIATOR LATCH CLAMPING LOCATIONS ON HST HANDRAILS



NCS RADIATOR LATCH CLAMPING LOCATIONS ON HST HANDRAILS

THIS DRAWING WAS PRODUCED USING  
SOFTWARE: AutoCAD VERSION: R14  
FILE NAME: 373-6A

ITEM NO.		PART NO.	DESCRIPTION	MATERIAL	MATERIAL SPEC & NO.
UNLESS OTHERWISE SPECIFIED-DIMENSIONS ARE IN INCHES					
TOLERANCES: .XXX FRACTIONS 1/16 1/32					
REMOVE ALL BURRS AND SHARP EDGES R .010 OR CHAMFER MAX					
<input type="checkbox"/> FLIGHT HARDWARE <input type="checkbox"/> HARDNESS TEST NOT REQUIRED <input type="checkbox"/> NON FLIGHT <input type="checkbox"/> TEST HARDNESS PER ASTM E-18 LOCATION OPTIONAL <input type="checkbox"/> TEST HARDNESS PER ASTM E-18 WHERE INDICATED ON FIELD OF DRAWING THIS IS <input type="checkbox"/> NO NON-DESTRUCTIVE EXAMINATION (NDE) REQ'D <input type="checkbox"/> NDE REQUIRED PER S-313-009 CODE					
DESIGNER			INIT	DATE	
DRAWN			CHECKED	APPROVED	
APPROVED-ENGINEER			APPROVED-STRESS	APPROVED-QUALITY	
NEXT ASSY			USED ON		
TITLE			Goddard Space Flight Center GREENBELT, MARYLAND		
DRAWING INTERPRETER PER-86F0-1673-64-1			REV A		
GE 1525373			SCALE 1/10 10 6 OF 10		

HST HANDRAIL INTERFACES

EXTERNAL MECH. I/F  
HST TO ASCS/NCS

GE 1525373

60043195