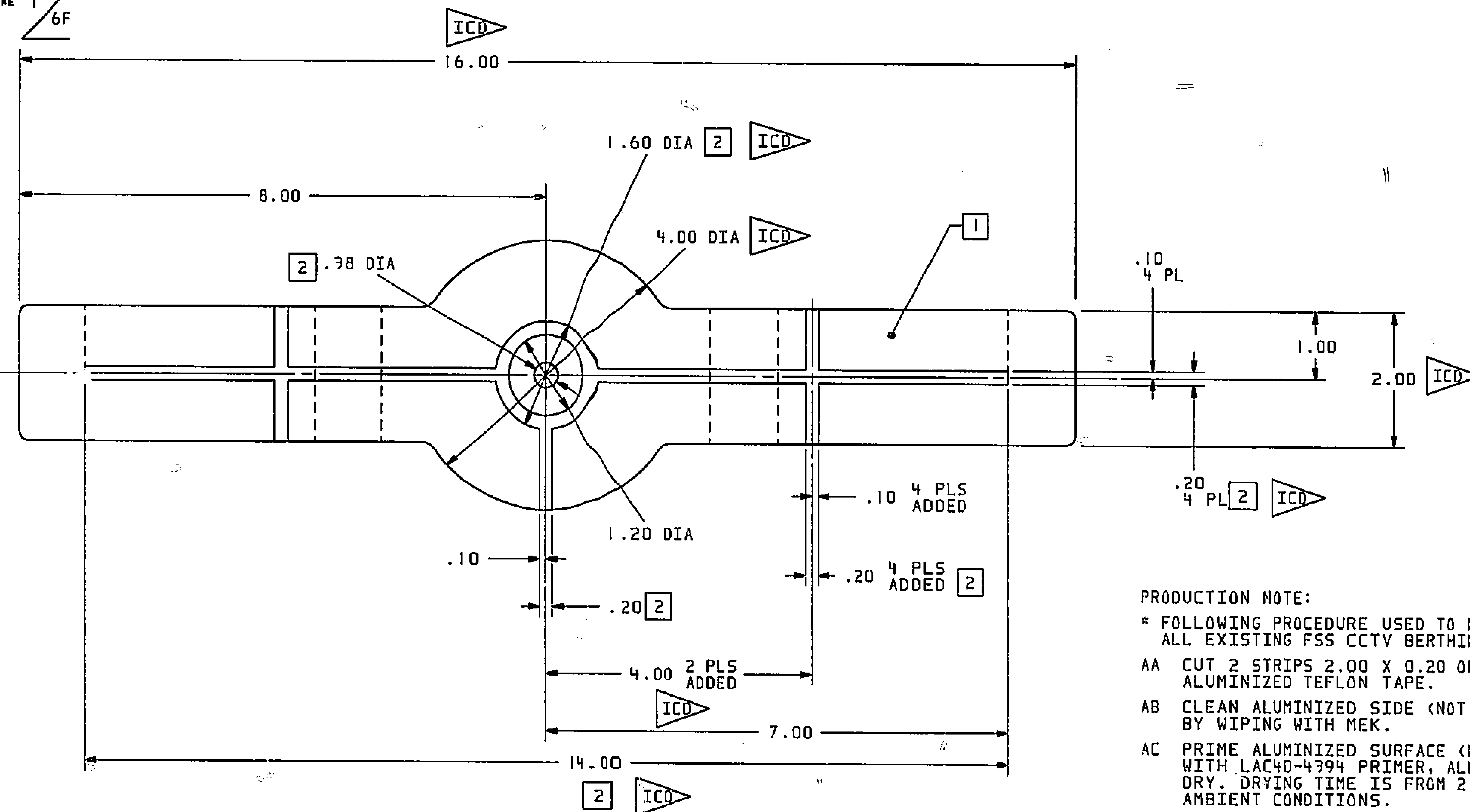


ECO/ECF/CI NO.		DATED		DWG TITLE			DWG NO.		REV LTR		
				BERTHING TARGET-FSS,CCTV			4175650		-01		
O-EWA/RWA-JOB NO.				STRESS		DATE		DWG. TO BE CHANGED			
BAC-VD201-0012-01								<input checked="" type="checkbox"/> YES <input type="checkbox"/> NO		SHEET 2 of 2	
PREPARED BY				ORGR. NO.		DATE		MATERIAL		DATE	
LEAHEY				64-30		3/14/88				DATE	
CHECK				RFG PLANNING		DATE		MULTIPLE USAGE APPROVALS		MODEL	
BIKULCIUS				64-30		3/14/88				CHANGE EFFECTIVITY	
PROJECT ENGR				DESIGN CHANGE CONTROL		DATE					
GREENFIELD				64-30		3/14/88					
PRODUCTION ENGR				CUSTOMER		DATE				RECOMMENDED DISPOSITION OF PARTS/MATLS	
								<input type="checkbox"/> USE <input checked="" type="checkbox"/> Rework <input type="checkbox"/> SCRAP			

ADDED TWO STRIPES TO FSS CCTV BERTHING TARGET

DESCRIPTION OF CHANGE

NE 1 6F



PRODUCTION NOTE:

* FOLLOWING PROCEDURE USED TO MODIFY STRIPING ON ALL EXISTING FSS CCTV BERTHING TARGETS.

AA CUT 2 STRIPS 2.00 X 0.20 OF LAC42-4437-1020
ALUMINIZED TEFLON TAPE.

AB CLEAN ALUMINIZED SIDE (NOT TEFLON SIDE) OF STRIPS
BY WIPING WITH MEK.

AC PRIME ALUMINIZED SURFACE (NOT TEFLON SURFACE)
WITH LAC40-4394 PRIMER, ALLOW PRIMER TO AIR
DRY. DRYING TIME IS FROM 2 TO 8 HOURS AT
AMBIENT CONDITIONS.

AD APPLY LAC40-4452 SILICONE SEALANT TO DRY
PRIMED SURFACE.
PLACE STRIPS TO ATOMIC OXYGEN COATED SURFACE.